

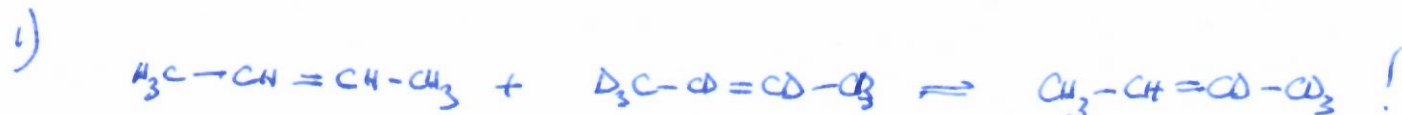


Catalysis! Chs. 9, 12

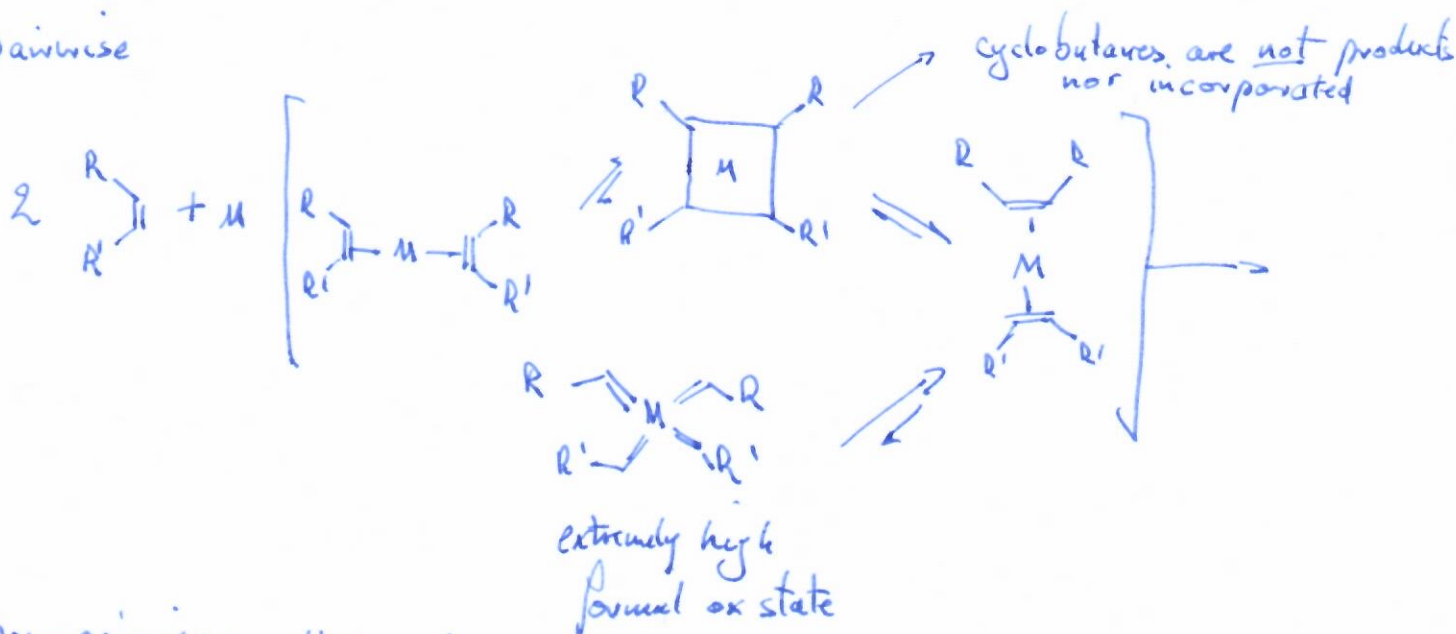
Lecture 20

in industry: SHOP process: $\text{C}_2\text{H}_4 \rightarrow \text{C}_{10}-\text{C}_{18}$ olefins, alcohols
 $\Delta H \approx 0$ but very fast, originally only good for hydrocarbons p. 239 ff
 $\text{Mo}, \text{W}, \text{Re}$ halides plus main group alkyls

mechanism?

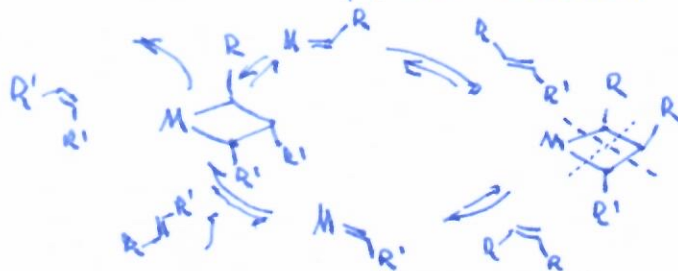


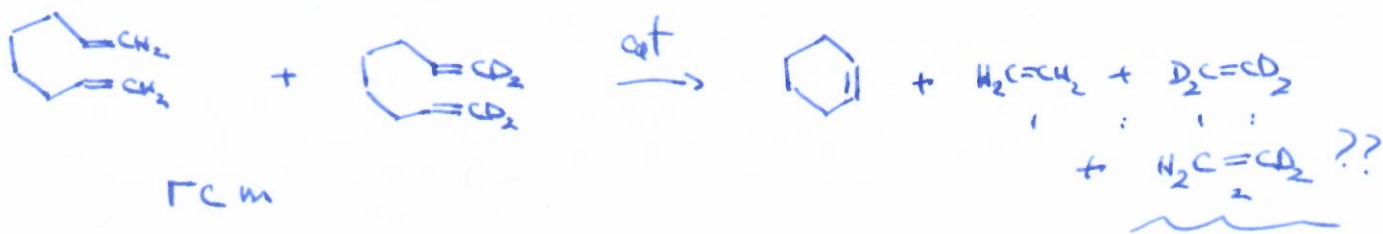
a) pairwise



b) non-pairwise:

Y. Chauvin in 1971 (Makromol. Chem. 1971, 141, 161)

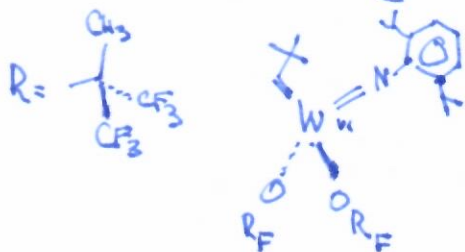




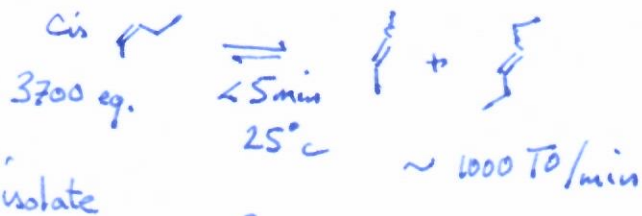
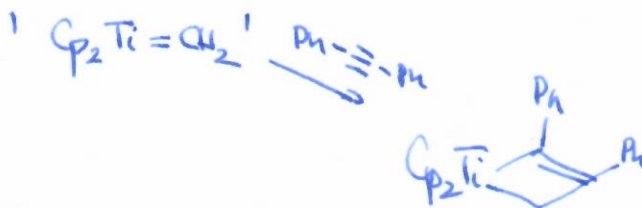
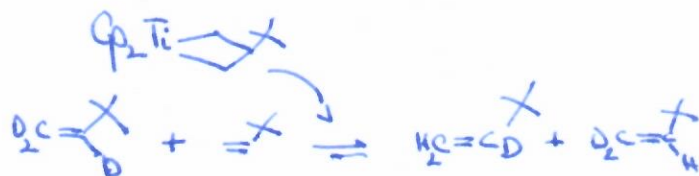
expt: 1:1:2!
 ↓
 Chauvin mech.

model chemistry:

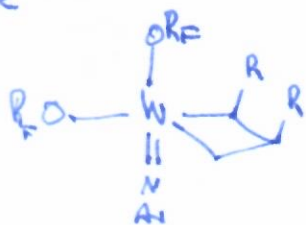
1) Schwack et al JACS 1986, 108, 2771



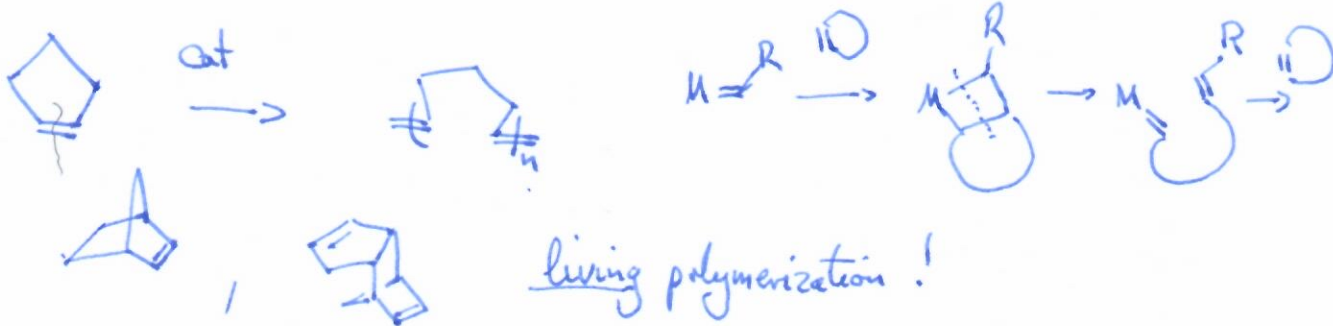
4) Grubbs JACS 1982, 104, 7431



isolate



ring opening metathesis polymerization (ROMP)



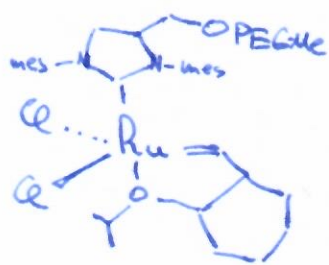
living polymerization!
 => block copolymers!

Grubbs: Science 1989, 243, 907

Schwack: Acc. Chem. Res. 1990, 23, 158

functional group tolerance?

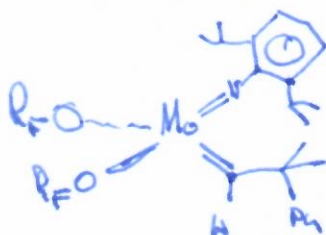
Grubbs JACS 2006, 128, 3508



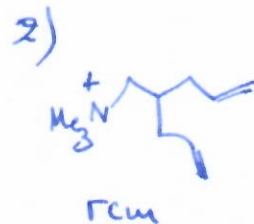
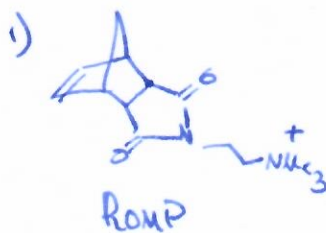
NHC
watersoluble

↑
2nd generation
Grubbs cat.

Schrock's



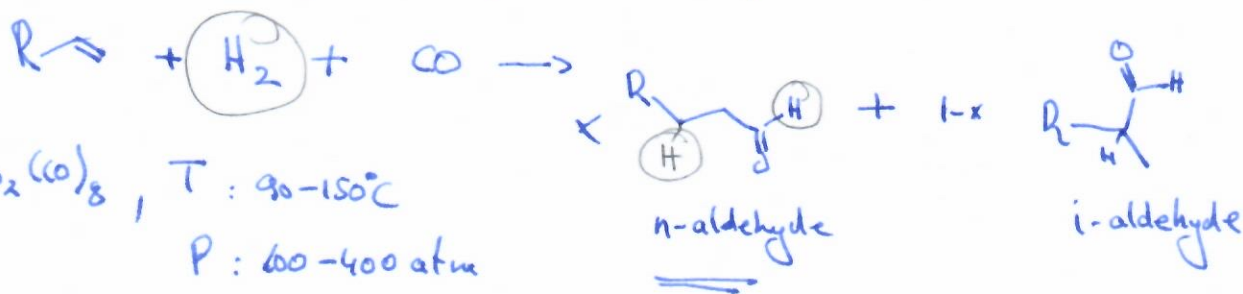
all in H₂O!



CO-chemistry: homogeneous (≠ heterogeneous - FT)

1) Hydroformylation (oxo-process)

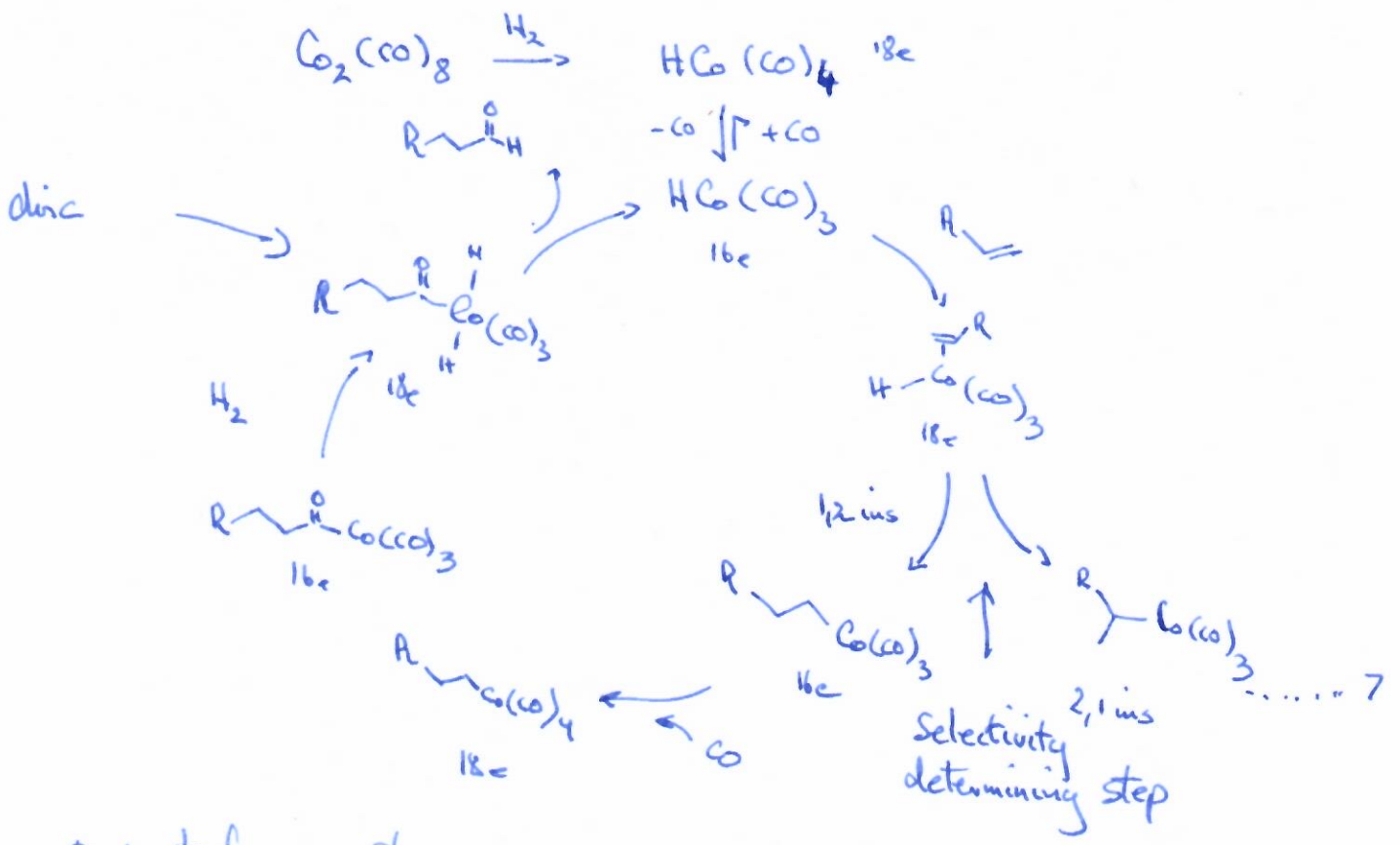
Otto Roelen 1938, history: JOMC 2014, 754, 5



catalyst: Co₂(CO)₈, T: 90-150°C
P: 60-400 atm

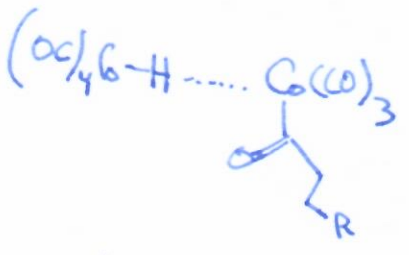
largest homogeneous catalysis 7 x 10⁶ tons/year

mechanism: Hack & Brenlow JACS 1961, 83, 4023



product forming step:

binuclear reductive elimination



heterolytic activation of H₂

