**Getting Started: A Guide to Environmental Health & Safety Services**



**Environmental Health & Safety**

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***The requirements listed below apply to all University of Delaware research, teaching, and support spaces. Including in this list are areas designated as labs, shops, machine shop, maker spaces, 3D printing spaces, art studios, etc.***

Purpose:

The purpose of this Guide is to assist faculty members and others responsible for coordinating laboratory research activities with the process of obtaining the necessary authorizations to conduct scientific research in a laboratory setting at the University of Delaware. The Guide will help determine the appropriate contact persons, University policies, training requirements, and sources of information. A checklist is used to help identify the sections of the Guide that are pertinent to the research work that will be conducted.

Environmental Health & Safety:

The mission of Environmental Health & Safety (EHS) is to:

* Maintain safe and healthful working conditions,
* Contribute to general educational development related to safety, health and the environment,
* Provide safety-related support to the University community, and
* Ensure compliance with federal, state, and local regulations.

The EHS operates with a team- and service-oriented approach. One role of the department is to facilitate the safe conduct of scientific research on campus. EHS members will assist you with the development of a safety program for your laboratory, and guide you through the administrative process to obtain the necessary authorizations from federal, state, and local agencies that regulate laboratory processes. The use of this Guide is the first step to getting approval to conduct research in your lab.

For an Electronic Version of this Guide, please scan below or visit <http://www1.udel.edu/ehs/safetycomm/downloads/facultycomplianceguide.pdf>



Safety and Compliance Checklist

This checklist will assist you in finding the appropriate sections of this Guide that apply to the research activities that you plan to conduct. It will also assist the Department of Environmental Health and Safety in determining the proper level of support that the department needs to provide to you.

Please complete the checklist and mail or email a copy to Environmental Health and Safety at dehsafety@udel.edu.

|  |  |
| --- | --- |
| Name: | Phone Number: |
| Department: | Email Address: |

|  |  |  |  |
| --- | --- | --- | --- |
| Please check one box for each question below | YES | NO | NO -  but possible  in the future |
| Will you work in a laboratory with potentially hazardous materials? (Section 1) |  |  |  |
| Will your work involve the use of chemicals? (Section 2.1) |  |  |  |
| Will you use acutely toxic gases/materials? "Acutely" means life-threatening even in very small quantities, e.g., dimethylmercury, silane (Section 2.2) |  |  |  |
| Will you use chemicals or materials that are known or anticipated to be human carcinogens? (Section 2.2) |  |  |  |
| Will you use carbon nanotubes or nanomaterials? (Section 2.2) |  |  |  |
| Will you use highly reactive gases/materials?  (Section 2.3) |  |  |  |
| Will you use hydrofluoric acid?  (Section 2.4) |  |  |  |
| Will you purchase, or have in your laboratory, any of the following pieces of equipment (fume hood, microwave oven, refrigerator, freezer, flammable storage cabinet, acid storage cabinet)? (Section 2.5) |  |  |  |
| Will you use "controlled" substances or DEA scheduled materials (e.g., narcotics)? (Section 2.6) |  |  |  |
| Will your work involve the use of biological materials? (Section 3.1) |  |  |  |
| Will your work involve the use of human blood, tissues or body fluids, or human cell lines? (Section 3.2) |  |  |  |
| Will your work involve the use of recombinant DNA? (Section 3.3) |  |  |  |
| Will you purchase, or have in your laboratory, a biological safety cabinet, laminar flow bench, or autoclave? (Section 3.4) |  |  |  |
| Will your work require a permit from the USDA or CDC or an Import/Export license? (Section 3.5) |  |  |  |
| Do you wish to work with material classified as a "select agent"? (Section 3.6) |  |  |  |
| Will your work involve the use of radioactive materials in sealed or unsealed form? (Section 4.1) |  |  |  |
| Will your work involve the use of x-ray producing devices? (Section 4.2) |  |  |  |
| Will your work involve the use of Class 3b or Class 4 lasers? (Section 4.3) |  |  |  |
| Will your work involve the use of devices that emit radiation in the radio-frequency or microwave range or devices that generate strong magnetic fields (e.g., NMR units)? (Section 4.4) |  |  |  |
| Will your work generate chemical, biological/infectious, or radioactive waste? (Section 5) |  |  |  |
| Will your work require that you ship samples or materials off-campus? (Section 6) |  |  |  |
| Will your work involve the use of physical hazards/equipment (e.g., shop tools, power tools, 3D printers, laser cutters, CNC machines, etc.)? (Section 7) |  |  |  |

Section 1: General Safety Issues

The use of hazardous materials may be regulated by one or more of the following federal, state, or local government agencies: Occupational Safety and Health Administration, Environmental Protection Agency, Nuclear Regulatory Commission, Delaware Department of Natural Resources and Environmental Control, Centers for Disease Control and Prevention, etc. In addition, the University has established policies related to the use of [hazardous materials](http://www1.udel.edu/ehs/policy/tableprots.html).

Environmental Health & Safety (EHS) acts as the liaison with all the controlling agencies and works with faculty members to ensure that laboratories are safe work environments and that applicable regulations are met. EHS also assists researchers that must obtain a [safety/compliance certification](http://www.udel.edu/ehs/research/chemical/grant-certification.html) from a funding agency (e.g., DOD, DOE).

This section covers safety issues applicable to all laboratories; other sections cover specific lab safety issues.

**Department of Environmental Health & Safety Staff**

All of the [Staff Members](http://www.udel.edu/ehs/ehs-office/contacts.html) of EHS, their areas of responsibility, and their contact information are provided on the EHS web site. Please do not hesitate to contact any member of EHS for assistance when developing the safety program for your laboratory.

**Lab Room Signage**

Complete and submit a [Laboratory Sign Request Form](http://www.udel.edu/ehs/forms/downloads/labhazardcheck.pdf) for each of your laboratory rooms. A sign will be printed and sent to you by campus mail. Insert the sign in the sign holder. If there is no sign holder, contact the Chemical Hygiene Officer (CHO) at 831-8475 to arrange the installation of the holder. Complete an Emergency Information Insert Card, available from EHS, and tuck in the sign holder behind the laboratory sign.

**Departmental Safety Committees**

Each department that conducts laboratory research has established a Safety Committee comprised of departmental faculty, staff, and students. In addition to other work, the Committee oversees the periodic safety audit of each laboratory within its department. Visit the UD [Safety Committee web page](http://www.udel.edu/ehs/safetycomm/safety-committee.html) to find out the name of your Department's Safety Committee Chair and to see if your Committee maintains a webpage. Introduce yourself to your Committee Chair.

**Laboratory Safety Profile**

You will be responsible for the setup and routine update of your digital laboratory profile on BioRAFT (<https://delaware.bioraft.com/>), as well as, keeping an up to date inventory of all chemicals on ChemInventory (<https://udel.cheminventory.net/>). The BioRAFT platform is used for all online safety training and laboratory inspections, including your annual EHS inspection and three additional Peer or Self-inspections. Once you have completed your BioRAFT profile, you (and your lab members) will be prompted to take training specific to your laboratory activities. ChemInventory shall be updated as needed, with an annual audit of all chemicals in the inventory. EHS is available to assist you with the setup of your BioRAFT profile and with learning to navigate within the ChemInventory system.

**Safety Training**

You and your laboratory staff must receive training in the topics of hazard recognition, hazard protection, and regulatory compliance. The specific training that workers must receive depends on the hazards present in the laboratory. Training requirements will be discussed in Sections 2 through 5. The Department of Environmental Health and Safety can assist you by providing some of the necessary training. The EHS training schedule can be found at the EHS [Safety Education web page](http://www.udel.edu/ehs/training/safety-education.html).

**Personal Protective Equipment (PPE)**

You must provide workers with the equipment needed to work safely and enforce the use of such equipment. Sections 2 through 5 will identify PPE needed for some specific tasks; however, one item of PPE is required in any laboratory setting. EHS Protocol [G-06: Personal Protective Equipment](http://www1.udel.edu/ehs/policy/downloads/G-06%20Personal%20Protective%20Equipment.pdf) requires workers to wear ANSI approved safety eyewear whenever they are present in the laboratory. Purchase at least one pair of safety glasses for each worker in your lab. The mounting of a safety glasses rack at the entrance of each of your laboratory rooms is recommended. Prescription safety glasses must meet the ANSI Standard, including side shields. These can be purchased at local opticians. Further information on the eyewear policy can be found on the EHS [General Safety](http://www.udel.edu/ehs/generalhs/construction/safety-glasses.html) page.

**Laboratory Design and Construction**

If you are moving into new or renovated laboratory facilities, confirm that EHS is involved as early as possible in the design and construction process. EHS will ensure that the facility-related equipment and utilities you need to work safely are in place when you move into your laboratory.

**Laboratory Safety Equipment**

It is highly recommended (and in some cases required) that you consult with EHS prior to the purchase of any safety equipment, e.g., biological safety cabinets, radiation shielding, personal protective clothing, respirators, etc. EHS can evaluate your proposed purchase to determine if it will provide the appropriate level of safety.

**Laboratory Posters and Charts**

The following guides, safety posters, and charts that have general applicability to all laboratory research settings are available, namely-

* Laboratory Emergency Procedure Cards
* Laboratory Waste Disposal Guide (Flow Chart)
* Gel Waste Disposal Guidelines

The posters and charts can be used as a convenient reference source for your laboratory personnel. Contact EHS if you wish to post them in your laboratory.

**Sharps and Piercing Objects**

Most laboratories will generate "sharps" waste. Sharps are any item that presents a laceration or puncture-hazard to lab workers or waste collection staff (e.g., broken glass, scalpels, needles, glass slides, pipette tips). Follow all the [sharps disposal guidelines](http://www.udel.edu/ehs/waste/sharp-disposal.html). Sharps containers of various capacities are available free of charge either from your departmental storeroom or EHS.

Section 2: Chemical Hazards

The use of chemicals and waste products from their use is regulated by many federal and state agencies, including the Occupational Safety and Health Administration, Environmental Protection Agency, and the Delaware Department of Natural Resources and Environmental Control. The University of Delaware has established [Policies and Protocols](http://www1.udel.edu/ehs/policy/tableprots.html) based on these regulations and prudent practices related to the use of laboratory chemicals. The oversight of the chemical program is by the University Chemical Hygiene Officer and Chemical Hygiene Committee.

The [Chemical Hygiene Plan](http://www1.udel.edu/ehs/training/downloads/chemhygieneplan1.pdf) outlines the chemical program and all laboratory safety information. A hard copy of the Chemical Hygiene Plan is available through Environmental Health & Safety, and it is available online.

2.1. Hazard Communication and General Training Requirements

Right-to-Know Training

All laboratory workers are required to receive training on specific and general hazards related to chemical use in the workplace as required by the State of Delaware's Hazardous Chemical Information Act and EHS Protocol [L-01](http://www1.udel.edu/ehs/policy/downloads/L-01%20Chemical%20Hygiene%20Program.pdf). This training must include task, chemical, and hazard-specific training by the individual's supervisor prior to the individual working with or in a location where hazardous materials are used. Options for training can be found on BioRAFT or the [Safety Education Page](http://www.udel.edu/ehs/training/safety-education.html).

Chemical Hygiene Plan

In addition to Right-to-Know training, laboratory workers are subject to OSHA's Laboratory Standard. This standard incorporates requirements for employee training and information, medical consultation and examination, hazard identification, respirator use, and recordkeeping. Chemical Hygiene Plan training must also be completed prior to the start of work in a lab. It is the responsibility of the supervisor to ensure compliance. Options for training can be found on the [Safety Education Page](http://www.udel.edu/ehs/training/safety-education.html).

Job Hazard Analysis and Standard Operating Procedures

The Chemical Hygiene Plan and EHS Protocol [L-01](http://www1.udel.edu/ehs/policy/downloads/L-01%20Chemical%20Hygiene%20Program.pdf) requires that a [Job Hazard Analysis](http://www.udel.edu/ehs/research/chemical/job-hazard-analysis.html) (JHA) be performed for all operations that pose a health risk to workers. During this activity, Personal Protective Equipment (PPE) will be designated. Some activities lend themselves to the development of a Standard Operating Procedure in lieu of a JHA (e.g., 3D Printer use). These can be done in conjunction with your departmental Chemical Hygiene Officer or the University Chemical Hygiene Officer. This site also lists some JHAs and SOPs that have already been approved for campus-wide use. Additional training on High Hazard materials is also available on BioRAFT.

Safety Data Sheets

SDS's, formerly known as MSDS's must be readily available for all workers in the lab. EHS purchases a subscription to an SDS database through [CHEMWATCH](http://jr.chemwatch.net/chemffx/?X) and the [Canadian Center for Occupational Health and Safety](http://ccinfoweb.ccohs.ca/msds/search.html). The Department of Environmental Health and Safety strongly encourages laboratories to keep hard copies of the SDS's for all of the chemicals present in the lab in a yellow SDS binder. These forms are needed to accompany any lab workers who have been exposed and are being transported to medical facilities for treatment. SDSs are also to be consulted when determining how to use the materials in the lab as well as how to dispose of them. The SDS's should be replaced whenever a chemical is reordered.

2.2 Acutely Toxic or Carcinogenic Gases and Materials

University [Chemical Hygiene Plan](http://www1.udel.edu/ehs/training/downloads/chemhygieneplan1.pdf) stipulates that cylinders of all gases having an NFPA health hazard rating of 3 or 4 and cylinders of gases having an NFPA health hazard rating of 2 with no physiological warning properties shall be stored in a continuously mechanically ventilated enclosure if inside a building.

Anyone working with acutely toxic materials, carcinogens, reproductive toxins, or carbon nanotubes or nanomaterials must be provided information and training under OSHA 29 CFR 1910.1200 and 29 CFR 1910.1400. There is limited evidence that carbon nanotubes and nanomaterials have carcinogenic effects. Carcinogenic material precautions should be taken when working with these materials until further research and studies prove otherwise. This information shall be covered under the Chemical Hygiene Training and the Right-to-Know annual training and is the responsibility of the supervisor. For more information, visit the [Highly Toxic, Reproductive Toxins and Carcinogenic Material Program](http://www.udel.edu/ehs/research/chemical/toxic-materials-program.html).

2.3 Highly Reactive Gases

Highly reactive gases must use in a vented gas cabinet according to National Fire Protection Association (NFPA) codes. The requirements and limitations will depend on the type of gas. Please contact the Chemical Hygiene Officer (831-8475) for more information.

2.4 Special Procedures/Training when Using Hydrofluoric Acid

The use of hydrofluoric acid requires particular training to outline the UD program prior to working with or around this acid. The initial training needs to be arranged through the Assistant Chemical Hygiene Officer, and the annual refresher training after that is available on BioRAFT. For more information, visit the [Hydrofluoric Acid Safety Program](http://www1.udel.edu/ehs/research/chemical/hydrofluoric-acid-safety.html).

2.5 Laboratory Equipment for Use/Storage of Chemicals

University [Chemical Hygiene Plan](http://www1.udel.edu/ehs/training/downloads/chemhygieneplan1.pdf) states that each newly renovated laboratory must be provided with a flammable liquids storage cabinet, a corrosive liquids storage cabinet, and a fume hood for the use and storage of hazardous materials. Additional safety equipment, such as a lab safe refrigerator, may be necessary for proper chemical storage. Chemicals must be stored according to the requirements stated on the label or SDS if you do not have adequate storage locations for the chemicals you will use, contact your departmental Chemical Hygiene Officer or the EHS at 831-8475.

2.6 "Controlled" Substances or DEA Scheduled Material

The use of these materials requires special permits, security measures, and waste management procedures. Please contact the Chemical Hygiene Officer if you anticipate their use.

Section 3: Infectious and Biological Materials

The University's biosafety program is established to protect individuals from exposure to biohazards through the application of administrative and engineering controls. The program is managed by the Biosafety Officer and has oversight by the University Biosafety Committee.

The [Biosafety Manual](http://www1.udel.edu/ehs/research/downloads/BSM082017.pdf) outlines the entire biosafety program for the University. A hard copy of the manual is available through Environmental Health & Safety, and it is available online.

3.1 General Biological Work

Anyone working with biological materials must complete a [*Biological Registration Form*](http://www.udel.edu/ehs/research/biological/bio-research-registration.html). When completed, the forms must be submitted to the Biosafety Officer. The form is also available as a web form.

Anyone working with biological materials must take training based on the hazard level of the work. This is determined through the *Biological Registration Form*. Anyone working with biologicals must take Biosafety Training every two years. Anyone working at Biosafety Level 3 will take additional specific training through that facility.

Depending on the work, the research may need to be included in specific biological programs in addition to these procedures. These programs are outlined in further sections of this document.

Further information on the biosafety program at the University of Delaware is available at <http://www.udel.edu/ehs/research/biological/biosafety.html>. There are also additional resources available on this page, which may be useful to you in your research.

3.2 Bloodborne Pathogens Program

The University of Delaware's [Bloodborne Pathogens (BBP) Program](http://www.udel.edu/ehs/research/biological/bloodborne-pathogens.html) was established in 1993 to protect workers who are exposed to blood or other potentially infectious materials in the workplace. It is designed to provide compliance with the Occupational Safety and Health Administration's Bloodborne Pathogens Standard. The University has an Exposure Control Plan which outlines the program.

Anyone who may be exposed to human blood, body fluids, tissues, or human cell lines must be included in the program. A permit is written with the Biosafety Specialist for the research group or lab. Everyone who works with these materials must take BBP training prior to starting work with them. The University provides the hepatitis B vaccination series for employees included in the program and performs a follow-up if someone is exposed to these infectious materials.

To have your lab included in the program, contact the Biosafety Specialist. Further information on the program, including the [Exposure Control Plan](http://www.udel.edu/ehs/research/biological/bloodborne-pathogens.html), is available online.

3.3 Recombinant DNA Research

The University of Delaware complies with the NIH *Guidelines for Research Involving Recombinant or Synthetic Nucleic Acid Molecules*. A copy of the *Guidelines* is available on the EHS web page.

Any research involving recombinant DNA must be registered with the University Biosafety Committee (UBC). The [*Registration Form for Recombinant DNA Research*](http://www.udel.edu/ehs/research/biological/dna-registration.html) must be completed and signed by a UBC member and the Biosafety Officer. These forms are available on the web page or through web forms, as are the procedures to have a protocol reviewed and approved. Individuals performing non-exempt rDNA work must complete rDNA Research Safety Training every three years.

Further information on the recombinant [DNA program](http://www.udel.edu/ehs/research/biological/dna-registration.html) and the *Guidelines* are available on this page as well.

3.4 Laminar Flow Equipment and Autoclaves

[Biological safety cabinets and laminar flow clean benches](http://www.udel.edu/ehs/research/biological/biosafety-cabinets.html), depending on the type, are used to protect personnel, their work, and the environment from microorganisms and experimental biological materials. Different cabinets perform different functions. It is crucial that the correct cabinet is selected for each application. Environmental Health & Safety maintains a list of cabinets at the University, including information on their purchase and certification requirements.

The purchase of any laminar flow equipment must first be approved by the Biosafety Specialist. New laminar flow clean benches are not approved for purchase/acquisition, except in very specific situations; biosafety cabinets provide more protection for various operations and thus are typically recommended. New equipment or equipment that is to be moved must be certified prior to its use. All equipment is certified on an annual basis as well. This is coordinated through the Biosafety Specialist.

Autoclaves, in some cases, must be inspected and licensed by the state. If you wish to purchase one or bring one to campus, please contact the Biosafety Specialist.

3.5 Permits

Certain research may require a permit from either the Centers for Disease Control and Prevention (CDC) or the United States Department of Agriculture (USDA). These permits may be required for either importation of the materials, or for the actual work with them.

Any faculty who must apply for a permit or must transfer one from a previous location to the University should contact the Biosafety Officer. The Biosafety Officer should be included in any necessary inspections as the permit process is completed. Copies of any current permits must be submitted to the Biosafety Officer.

3.6 Select Agents

On June 12, 2002, the "Public Health Security and Bioterrorism Preparedness Response Act of 2002" was signed. This regulation requires that all persons possessing certain biological agents or toxins register with either the Centers for Disease Control and Prevention or the United States Department of Agriculture.

If anyone at the University of Delaware wishes to work with any [Select Agent](http://www.udel.edu/ehs/research/biological/select-agents.html), they must first contact the Biosafety Officer regarding registration requirements.

Section 4: Radiation and Radioactivity

4.1 Use of Radioactive Materials

The use of radioactive materials is regulated by the [Nuclear Regulatory Commission](http://www.nrc.gov/) and the State of Delaware Office of Radiation Control. The University maintains licenses from both the NRC and ORC that authorize the handling of such material by UD staff. The licenses require the appointment of a Radiation Safety Officer and establishment of a Radiation Safety Committee. The RSC is composed primarily of UD research faculty and issues internal authorizations to UD faculty that wish to conduct research with radioactive material.

To obtain authorization to use radioactive materials-

1. Contact the [Radiation Safety Officer](http://www.udel.edu/ehs/ehs-office/contacts.html) to schedule a meeting to complete an application. The [Application for Radionuclide Utilization form](http://www.udel.edu/ehs/forms/formspage.html) and a [Statement of Training and Experience for Radioactive Material Users](http://www.udel.edu/ehs/forms/formspage.html) form may be completed and submitted prior to the meeting if you wish.
2. The [UD Radiation Safety Manual](http://www.udel.edu/ehs/research/downloads/Radiation%20Safety%20Manual%202-12-2013.pdf) and other radiation-related information can be found at the [EHS Radiation Safety Program web page](http://www.udel.edu/ehs/research/radiation/rad-materials.html).
3. All those planning to use radioactive materials need to complete online Radioactive Material Safety Training and then meet briefly with the Radiation Safety Officer. Refresher training is then required each year after initial training. See the [EHS Safety Education web page](http://www.udel.edu/ehs/training/safety-education.html) for training information.
4. Complete a [Permit Supervisor Training Certification for Radioactive Material Users form](http://www.udel.edu/ehs/forms/formspage.html) for each individual who will work with, or near, radioactive materials.
5. Purchase appropriate radiation safety supplies. If you work with high energy beta emitters (such as P-32) or gamma emitters, a radiation survey meter will be required. Use of P-32 requires Plexiglas shielding (whole body shield, benchtop waste shields, storage boxes, Eppendorf tube finger shield, etc.). Plastic-backed bench paper and *Caution Radioactive Material* warning tape are needed when working with all radionuclides. The EHS website has [links to radiation safety suppliers](http://www.udel.edu/ehs/research/radiation/radiation-safety-supplies.html).
6. If your work involves the use of low energy beta-emitting radionuclides (e.g., H-3, C-14, S-35), confirm with your department that you will have convenient access to a liquid scintillation counter or make arrangements to obtain one.

4.2 Use of X-ray Producing Devices

The use of x-ray producing devices is regulated by the [State of Delaware Office of Radiation Control](http://www.dhss.delaware.gov/dhss/dph/hsp/orc.html) (ORC). The University must register every device with the ORC. The University has established a Radiation Safety Committee composed primarily of UD research faculty to govern the use of x-ray devices. The RSC issues internal authorizations to UD faculty that wish to operate or supervise the use of x-ray devices.

To obtain authorization to use x-ray producing devices-

1. Contact the [Radiation Safety Officer](http://www.udel.edu/ehs/ehs-office/contacts.html) to schedule a meeting to complete an application. The [Application for Analytical X-ray Equipment Utilization form](http://www.udel.edu/ehs/forms/formspage.html) and a [Statement of Training and Experience for X-ray Workers form](http://www.udel.edu/ehs/forms/formspage.html) may be completed and submitted prior to the meeting if you wish.
2. The [UD X-ray Safety Manual](http://www.udel.edu/ehs/research/downloads/xray%20manual.pdf) and other x-ray related information can be found at the [EHS X-ray Producing Devices web page](http://www.udel.edu/ehs/research/radiation/radiation-devices.html).
3. All those planning to operate x-ray producing equipment need to complete the online X-ray Safety Training course at https://delaware.bioraft.com/node/1193472. Depending on the x-ray producing machine that a worker will use, they may also need to schedule a brief meeting with the [Radiation Safety Officer](http://www.udel.edu/ehs/ehs-office/contacts.html).
4. Complete a [Permit Supervisor Training Certification for X-ray Workers form](http://www1.udel.edu/ehs/forms/formspage.html) for each individual who will work with x-ray producing devices.

4.3 Use of Class 3b and Class 4 Lasers

The University uses the *American National Standard for Safe Use of Lasers (ANSI Z136.1)* as a model for its laser safety program. The Laser Safety Committee (LSC), composed primarily of UD research faculty, oversees the Laser Safety Program. The Laser Safety Officer (LSO) manages the program and reports to the LSC. Currently, the Radiation Safety Officer acts also as the LSO.

Prior to using Class 3b and Class 4 lasers-

1. Submit a [Laser Registration form](http://www1.udel.edu/ehs/forms/formspage.html) for each Class 3b or Class 4 laser to the LSO.
2. Review the [UD Laser Safety Manual](http://www1.udel.edu/ehs/research/downloads/Laser_Safety_Manual16.pdf) for requirements of the Laser Safety Program.
3. All those who will operate Class 3b and 4 lasers need to complete the online Laser Safety course at https://delaware.bioraft.com/node/1018002. If the worker will work with unenclosed Class 4 beams, they must also schedule a brief meeting with the LSO. Refresher laser safety training is then required bi-annually. See the [EHS Safety Education web page](http://www.udel.edu/ehs/training/safety-education.html) for further information.
4. Obtain suitable laser safety eyewear for each worker who will be present in the room when the laser is operating. The LSO can help with proper selection. The EHS website has [links to suppliers of laser safety equipment](http://www.udel.edu/ehs/research/radiation/laser-safety.html).
5. Depending on the planned laser operation, one or more of the following control systems may need to be in place to comply with the [UD Laser Safety Program](http://www.udel.edu/ehs/research/radiation/laser-safety.html): illuminated warning sign, curtains, and emergency shut-off switch, laser enclosures, interlocked entranceway, window covers, beam stops, deadbolt lock, etc. Review the [UD Laser Safety Manual](http://www1.udel.edu/ehs/research/downloads/Laser_Safety_Manual16.pdf) and consult with the LSO to determine needs. Discuss planned purchases and installations with the LSO.

4.4 Using Devices that emit RF Radiation, Microwave Radiation, or Strong Magnetic Fields

The University must ensure that no worker exceeds the occupational limits on exposure to electromagnetic fields and static magnetic fields. There are also limits on exposure to the general public that need to be considered.

1. Consult with the [Radiation Safety Officer](http://www.udel.edu/ehs/ehs-office/contacts.html) during the design stage of the facility, especially if radiation fields are expected to extend into public or uncontrolled areas.
2. Inform the Radiation Safety Officer whenever you acquire these devices so a campus-wide inventory can be maintained, the facility can be properly posted with a warning sign (if appropriate), and periodic measurements by the RSO of the field strength in your facility can be conducted.
3. Install an alarming oxygen sensor in NMR/MRI facilities to alert personnel if a quench event occurs. Consult with the [Radiation Safety Officer](http://www.udel.edu/ehs/ehs-office/contacts.html) prior to the purchase or installation of an oxygen sensor.

Section 5: Hazardous Waste Management

Proper management of hazardous waste is a critical component of the safety programs at the University of Delaware. Improper disposal jeopardizes the safety of laboratory workers, waste collection and management staff, and the environment. Compliance with the many waste disposal regulations can be challenging, but the staff of Environmental Health & Safety (EHS) is committed to assisting you with developing an effective waste management program in your lab and providing the necessary training to you and your laboratory staff.

The Waste Disposal Guide and other posters, available through EHS, provide an excellent resource for laboratory workers. They are not, however, a substitute for training in proper waste disposal practices. The sections below provide information on the materials you will need to obtain for waste management and the training opportunities available to you through the EHS.

The University of Delaware has developed a Chemical Waste Management Program to assure that proper handling and disposal procedures are used to protect the health and safety of the University community and to comply with federal and state regulations governing hazardous and solid waste management. Improper chemical waste management may result in injury to University personnel, damage to University facilities or fines, and enforcement actions from Federal, State, or Local Regulatory Agencies.

Laboratories generate the majority of chemical waste at the University of Delaware. These wastes include spent organic solvents, organic acids, inorganic acids, bases, solid chemically contaminated debris, and out-of-date or unwanted reagent chemicals.

5.1 Supplies and Equipment

Below are the minimum supplies needed for managing chemical laboratory waste. Contact the Environmental Health Specialist if you require assistance with procuring the supplies. The **last three** items on the list are provided to you by the EHS at no charge.

* 2-1/2 gallon Low-Density Polyethylene Nalgene Carboys with a 53B screw cap. Order twice the number needed to collect the entire generated waste stream for one week.
* 2-gallon "Justrite" Safety Containers. All bulk liquid corrosive waste must be stored in these containers. Order twice the number needed to collect the entire generated waste stream for one week.
* 4" ECO-Funnels with or without HPLC inputs to fit the 53B screw cap.
* Plastic bins for secondary containment. All liquid waste containers must be stored in secondary containment.
* White Lab Trash boxes for solid waste are stocked at various locations on campus or received by request from EHS.
* Sharps Containers:
  + Green for chemically contaminated sharps
  + Red for biologically contaminated sharps
* EHS Orange Chemical Waste Labels

5.2 Training

All lab workers and the Principal Investigator in the lab must attend Chemical Waste Disposal training annually. Contact the Environmental Health and Chemical Specialist to discuss training options and to schedule an initial meeting.

* Meet to discuss setting up a [Chemical Waste Disposal Program](http://www.udel.edu/ehs/waste/waste-guidance.html).
* Obtain Chemical Waste Disposal Training by attending a live lecture or by completing an online course. See the [EHS Safety Education](http://www.udel.edu/ehs/training/safety-education.html) web page for the lecture schedule and instructions on accessing the online training. Alternatively, you may schedule an on-site training session with the Environmental Health and Chemical Specialist.
* Chemical Spill Kits: Assemble or purchase a chemical spill kit, so materials are immediately at-hand in the case of a spill. Spill kits must be available for all labs when chemicals are present. Visit the EHS [Spill Kit](http://www.udel.edu/ehs/waste/chemical-spill-kit.html) web page to find the materials that should be included in the kit or to purchase a pre-assembled kit.
* Online Chemical Waste Information

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| --- |
| EHS Protocol L-05 [Chemical and Biological Waste Management](http://www1.udel.edu/ehs/policy/downloads/L-05%20Chemical%20and%20Biological%20Waste%20Management.pdf) |
| [Laboratory Chemical Waste Management Procedures](http://www.udel.edu/ehs/waste/chemical-waste-management.html) |
| [Chemical Waste Disposal Guidance Documentation](http://www.udel.edu/ehs/waste/waste-guidance.html) |

**Other Types of Waste (batteries, recyclables, office waste, etc.)**

Laboratories generate other forms of chemical waste similar to that generated by administrative offices and groups like Custodial Services and Facilities. The types of waste include, but are not limited to, computer and electronic equipment, industrial cleaners, used oil, recyclable metals, and batteries.

The *Laboratory Waste Disposal Guide* flowchart, available through EHS, provides information on the proper disposal of such waste. Information can also be found online at:

|  |
| --- |
| [Office and Facility Chemical Waste Management Procedures](http://www.udel.edu/ehs/waste/office-waste.html) |
| [Recycling and Waste Minimization Resources](http://www.udel.edu/ehs/waste/recycling-resources.html) |

**Infectious/Biological Waste**

The University of Delaware has developed an Infectious Waste Management program to assure that proper handling and disposal procedures are used to protect the health and safety of the University community and to be in compliance with the State of Delaware Department of Natural Resources and Environmental Control 7 Delaware Code, Chapter 60, Section 11. Types of infectious waste generated at the University of Delaware include, but are not limited to, blood and blood products; pathological wastes; cultures and stocks of etiologic agents; laboratory wastes which have come in contact with pathogenic organisms, blood or body fluids; and contaminated needles and syringes.

* Supplies and Equipment: Waste boxes, bags, tape, and sharps containers are provided by the Department of Environmental Health and Safety (EHS). In some locations on campus, the supplies are available at a central location. These locations typically also serve as a storage location for full boxes awaiting pick-up. You should check with your department to see if this is available at your building.
* If you do not have a central storage location, supplies will be delivered to your lab, and your waste will be picked up there. To request a pick-up, either call EHS at x8475 or submit a [web form request](http://www.udel.edu/ehs/waste/infectious-waste-pick-up.html).
* Training and Procedures: Contact the Biosafety Specialist to set up the waste program for your lab. Follow all [infectious waste disposal requirements](http://www.udel.edu/ehs/waste/infectious-waste-management.html). The *Waste Disposal Guide* flipchart, available through EHS, provides information on the proper disposal of biological waste. Training in proper waste practices will be provided when you and your staff attend biological safety training.

**Radioactive Waste**

The University of Delaware has developed a Radioactive Waste Management program to assure that proper handling and disposal procedures are followed to protect the health and safety of the University community and to be in compliance with the US Nuclear Regulatory Commission regulations. Types of radioactive waste generated at the University of Delaware generally include contaminated solid material (such as gloves, tubes, bench paper, etc.), vials containing radioactive liquid scintillation cocktail, and radioactive liquids.

* Supplies and Equipment: Radioactive waste containers are provided by the Department of Environmental Health and Safety. Nalgene carboys (8 or 10L capacity) are provided for liquid waste. Five-gallon plastic or metal pails are provided for vials and solid waste. If you wish to use other waste containers, contact the Radiation Safety Officer. Shielding (e.g., lead, Plexiglas) for waste containers is not provided by EHS and should be purchased if necessary for the radioactive work planned. To request a waste pick-up, either call EHS at x8475 or submit a [web form request](http://www.udel.edu/webforms).
* Training and Procedures: Contact the Radiation Safety Officer to set up the waste program for your lab. The *Waste Disposal Guide* flipchart, available through EHS, provides information on the proper disposal of radioactive waste. Training in proper waste practices will be provided when you and your staff attend radiation safety training.

Section 6: Shipping Laboratory Materials and Dangerous Goods

The University of Delaware has developed procedures to follow for the shipment of laboratory materials and Dangerous goods as defined by DOT/IATA. These include biological, chemical, radioactive materials, and lithium-ion batteries. Some of these materials may be considered hazardous for shipping purposes. If you will be shipping any laboratory samples or materials, complete a [shipping request form](http://www.udel.edu/ehs/forms/downloads/DOT.pdf) and send it to EHS for determination of hazard and further guidance in performing the shipment. If the material is hazardous, EHS will perform the shipment for you - please allow one week for processing. In addition, you may need a [Material Transfer Agreement](http://www.udel.edu/research/researchers/policies-forms.html) (MTA) from the Research Office. Contact the Research Office at x2828 with any questions.

Further guidance on chemical shipments is available at <http://www.udel.edu/ehs/research/chemical/hazmat-transport.html>.

Further guidance for biological shipments is available at <http://www.udel.edu/ehs/research/biological/bio-shipping-and-transport.html>.

Contact the Radiation Safety Officer at x8475 for information on shipping radioactive materials.

Section 7: Physical Hazards, Specialty Equipment, and Shop Safety

The University of Delaware has developed procedures to address physical hazards in labs or shop areas. This equipment can be used in traditional labs, or specialty labs established for the use of the equipment, to include shared labs and makerspaces. Examples of equipment covered under these procedures include power tools, Milling machines and CNC mills, 3D printers, and laser cutters.

7.1 Power Tools/Shop Safety

Machine Shop Safety is covered in EHS [Protocol C-06 Machine Guarding and Machine Shop Safety](http://www1.udel.edu/ehs/policy/downloads/C-06%20Machine%20Guarding%20and%20Machine%20Shop%20Safety.pdf). Safety Training for users of all equipment is available in BioRAFT. Departments may have additional shop safety training requirements. Any questions concerning power tool/machine shop safety should be directed to the EHS Department Safety Officer at x8475

7.2 3D Printers

3D printing refers to processes used to create a three-dimensional object in which material is joined or solidified under computer control to create an object, with material being added together (such as liquid molecules or powder grains being fused together). 3D printers are increasing in popularity as they can be used for rapid prototyping and small-scale manufacturing. The following provides criteria for 3D printers, 3D printing hazards, and controls.

* Totally enclosed 3D printers with interlocked guards are preferred.
* A person must be identified as responsible for ensuring the 3D printer is properly maintained, access is controlled, users are trained, and safe work practices are developed and enforced.
* Proper ventilation is required for 3D printer installations and must be pre-approved by EHS. Ventilation requirements may be based on equipment manufacturer specifications and anticipated usage.
* Rules and procedures must be posted at the 3D printer and include approved materials for use. Any materials not approved must include a documented review and approval by the responsible person.

7.3 Milling Machines and CNC Mills

Milling machines and computer-numerical-controlled (CNC) mills use moving cutters and move stock materials to cut shapes materials such as metal, wood, or plastic. Mills cut away material using rotating blades and can throw or eject dust and chips at high speed. Flying chips present an eye injury hazard. Fine dust can be a respiratory hazard. Mills can also be very loud, presenting a threat to hearing as well as drowning out voices, phones, and alarms. Rotating machinery presents a serious hazard, as gloves, clothing, jewelry, or loose hair can be caught, and body parts drawn into the running machine. Mills have guards to prevent some exposure, and some are completely enclosed when running.

Safety rules for these machines need to include:

* Get trained on the operation of the specific mill you are going to use.
* Never work alone, never leave the milling machine unattended while running, and know where the emergency stop controls are located.
* Securely clamp the stock material in place.
* Secure guards, shields, doors in place prior to starting.

7.4 Laser Cutters

Anyone working with laser cutters needs to notify the EHS Department Laser Safety Officer at x 8475. A laser cutter is a cutting device that focuses a high energy laser beam onto a material resulting in high quality and dimensionally accurate cut. These devices can be used to cut, etch, engrave, or drill a variety of materials. They are often easily affordable and easy to use, causing the use of laser cutters by schools, hobbyists, small businesses, makerspaces, and universities to expand significantly. Laser cutters are normally fully enclosed systems that prevent laser operation unless the safety interlocked doors are fully closed.

Laser cutters will generate fumes, vapors, particulates, and metal fumes from the substrate that can be highly toxic (plastics and other combustible materials). All laser cutter systems must be equipped with a fume exhaust system that meets manufacturer specifications. These fumes or air contaminants can damage the machine and harm your health. There are also signage and fire extinguisher requirements for the use of these lasers.

Contact the Safety Officer at x8475 for information on physical hazards, specialty equipment, and shop safety.